Parts Change Information

SUBJECT → SF3000/FR Series Connection ←

APPLIES TO: **SF3000**
NEW PART #: **018-31612-009** NEW DESCRIPTION: **Bracket II; SF Return Motor**
DOCUMENT NO: **20369**

Summary: Bracket II; SF Return Motor has been added as a new part to the SF3000 Modification Kit for Return Motor Ass'y in order to allow the SF3000 to be connected with the FR Series. If you intend to connect an SF3000 unit with an FR machine, the new part or kit must be purchased. Parts availability begins 120 days from issue of bulletin.

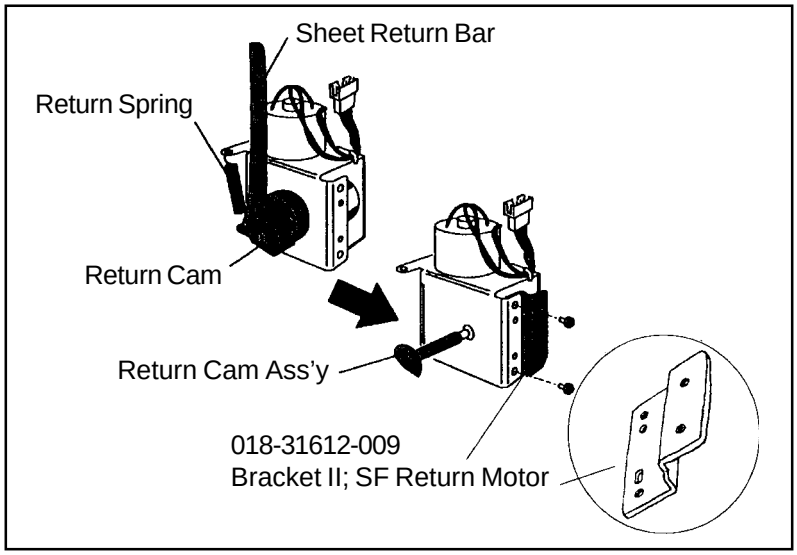
New Part No.	Part Name	Serial # Cut-In
018-31612-009	Modification Kit for Return Motor Ass'y	16402172
017-91750-101	Bracket II; SF Return Motor	

Procedure: Use the following procedure to install Bracket II; SF Return Motor.

1. Remove the Sheet Return Bar, Return Spring, and Return Cam from the Motor Unit; SF (save screws).

2. Put the Return Cam Ass'y on the Cam shaft of the Motor Unit; SF and secure it by tightening Allen Screw (M3x4) on the flat part of the shaft.

3. Attach Bracket II; Return Motor to the Motor Unit; SF with the Collar screws removed in Step 1.



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